

H235



Engineered specifically for applications reaching 15,000 to 30,000 RPM. The design features a special flute grind that leaves the cutter well-balanced and Mirror polish on the flutes for better chip evacuation. Shrink fit style tooling only.

2 Flute Endmill Extended Neck

- 35° Helix
- Primary and Secondary

Available Upon Request:

- Add Flats
- Radii
- Coolant Holes
- Whistle Notch
- Firm Hold Shank

5 Exxtral Carbon® 3-4 times tool life compared to Z-Power.

	SFM (Vc)	Type of Cut	3/8"	1/2"	5/8"	3/4"	1"
N1	500-900	Slotting	0.004	0.007	0.007	0.008	0.012
		LP	0.007	0.01	0.012	0.014	0.02
		HP	0.006	0.009	0.010	0.011	0.016
N2	800-Max	Slotting	0.005	0.008	0.009	0.009	0.014
		LP	0.008	0.012	0.013	0.015	0.022
		HP	0.006	0.01	0.011	0.012	0.018
N3	600-1000	Slotting	0.004	0.007	0.007	0.008	0.012
		LP	0.007	0.01	0.012	0.014	0.02
		HP	0.006	0.009	0.010	0.011	0.016
N5	700-1000	Slotting	0.004	0.007	0.007	0.008	0.012
		LP	0.007	0.01	0.012	0.014	0.02
		HP	0.006	0.009	0.010	0.011	0.016