

# Powder Metal (PM4)



## 3 Flute Endmill Finisher Center Cut

- 37° Helix
- Z-Power recommended (up to 25% faster)
- Ideal for Aluminum Alloys
- Right - Hand Spiral & Cut
- Weldon Flats
- Square & Ballnose End

### Available Upon Request:

- Flats/Whistle Notch
- Radius
- Available with Z-Power Coating

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3 Flute PM4 Endmills for Aluminum

	Uncoated - SFM Surface Feet per Minute			Feed/Tooth From 1/2" to 2"		
	Finish	Rough	Truncated	Finish	Rough	Truncated
Aluminum Alloys: Wrought, Solution Treated, Aged as Cast	300-500	300-500	350-750	.007"-.010"	.008"-.012"	.005"-.015"
Non Ferrous Alloys: Magnesium, Copper	300-500	300-500	350-750	.007"-.010"	.008"-.012"	.005"-.015"