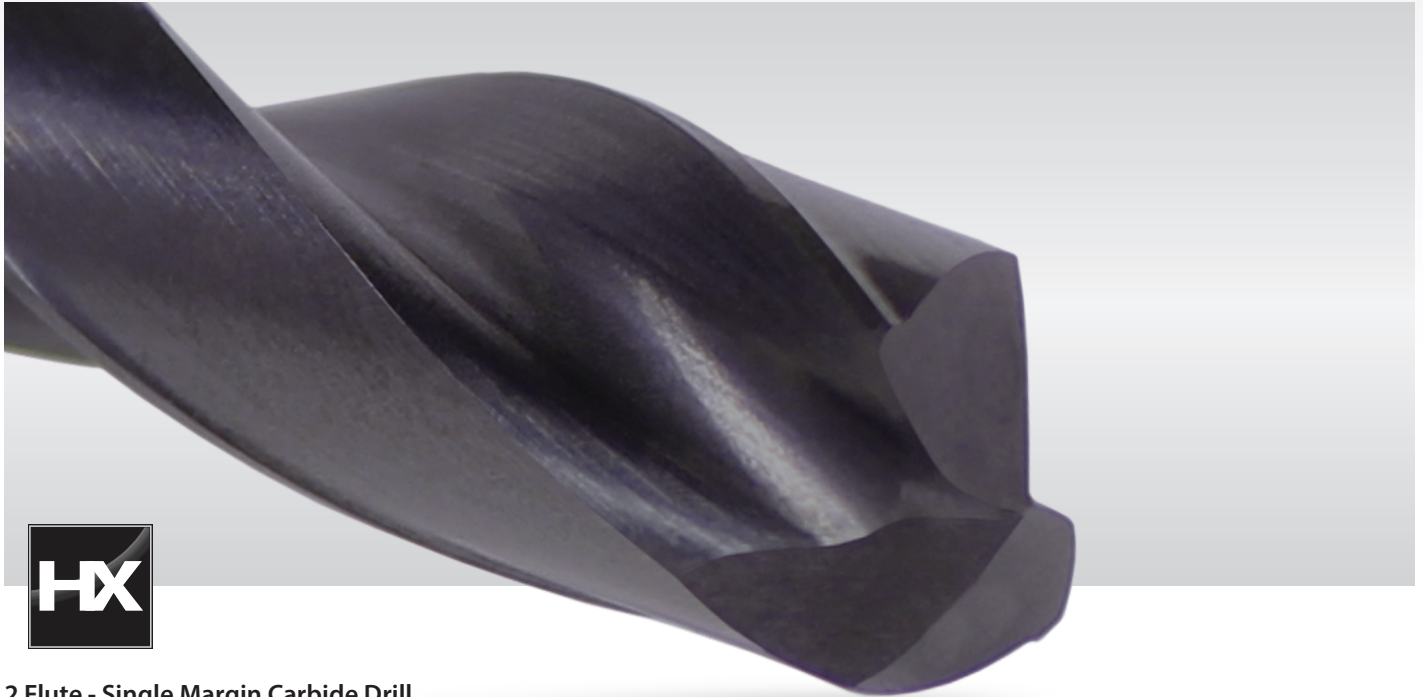




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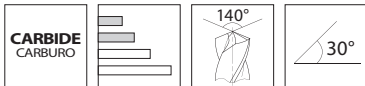
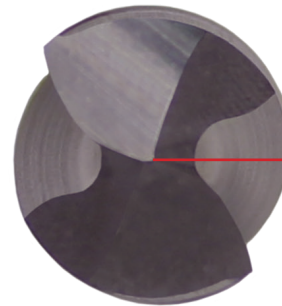
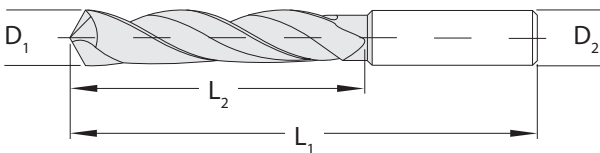
DRILLS

HIGH-PERFORMANCE DRILLING



2 Flute - Single Margin Carbide Drill High-Performance Drilling

The HX Series is excellent for machining Steels (Carbon, Alloy and Hardened) and Gray Cast Iron. Its design consists of a 30° helix, 140° point, and an S-Point; ideal features for a stronger cutting edge and a longer tool life.



SisNa® SisNa® is ideal for high-speed machining of hardened steels.

Benefits:

- Superior hole quality
- No pecking cycles required
- Increased productivity
- Longer tool life
- Long-term cost savings

Applications:

- Steels (Low Carbon, Alloys)
- Hardened Tool Steels
- Gray Cast Iron
- ...and their alloys

- 1. S-Point**
Stronger point edge and corner protection
- 2. 140° Point Geometry**
For improved accuracy
- 3. Single Margin**
For standard drilling accuracy
- 4. SisNa® Coating**
High-speed applications of hardened steel (>54HRC)
- 5. Available: 3xD - 5xD**
High speeds & feeds

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