



PRECISION CUTTING TOOLS, INC.

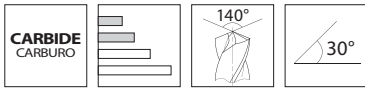
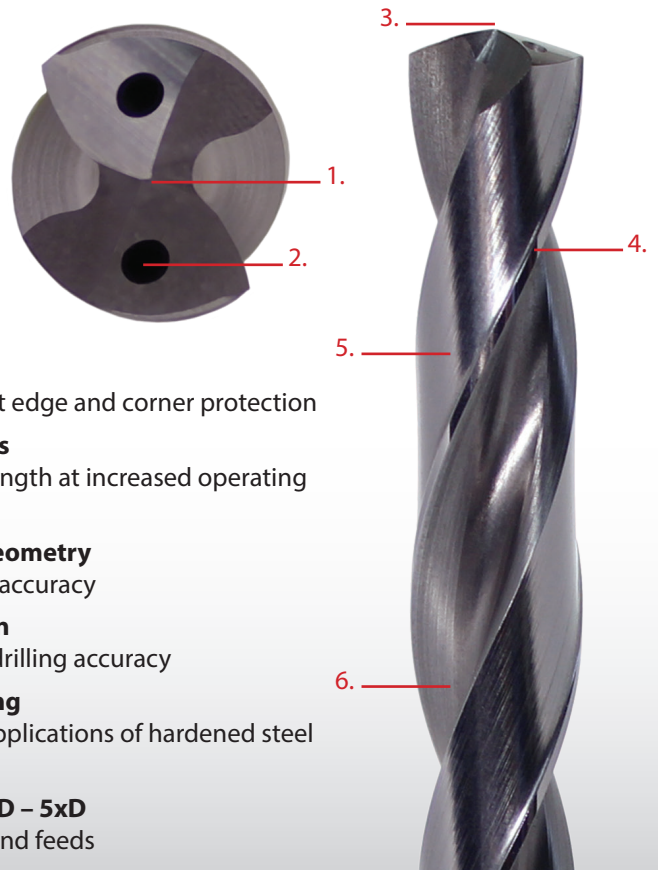
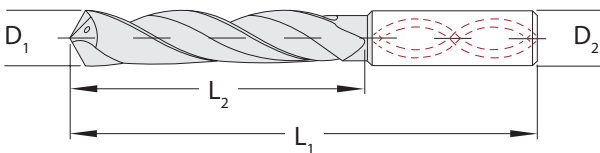
# DRILLS

## HIGH-PERFORMANCE DRILLING



### 2 Flute - Single Margin Carbide Drill High-Performance Drilling

The HXC Series is excellent for machining Steels (Carbon, Alloy and Hardened) and Gray Cast Iron. Its design consists of a 30° helix, 140° point, internal coolant holes and an S-Point; ideal features for a stronger cutting edge and a longer tool life.



**SisNa®** SisNa® is ideal for high-speed machining of hardened steels.

#### Benefits:

- Superior hole quality
- No pecking cycles required
- Increased productivity
- Longer tool life
- Long-term cost savings

#### Applications:

- Steels (Low Carbon, Alloys)
- Hardened Tool Steels
- Gray Cast Iron
- ...and their alloys

- 1. S-Point**  
Stronger point edge and corner protection
- 2. Coolant Holes**  
Maintains strength at increased operating parameters
- 3. 140° Point Geometry**  
For improved accuracy
- 4. Single Margin**  
For standard drilling accuracy
- 5. SisNa® Coating**  
High-speed applications of hardened steel (>54HRC)
- 6. Available: 3xD – 5xD**  
High speeds and feeds

Proudly Manufactured in the  
**United States of America**



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