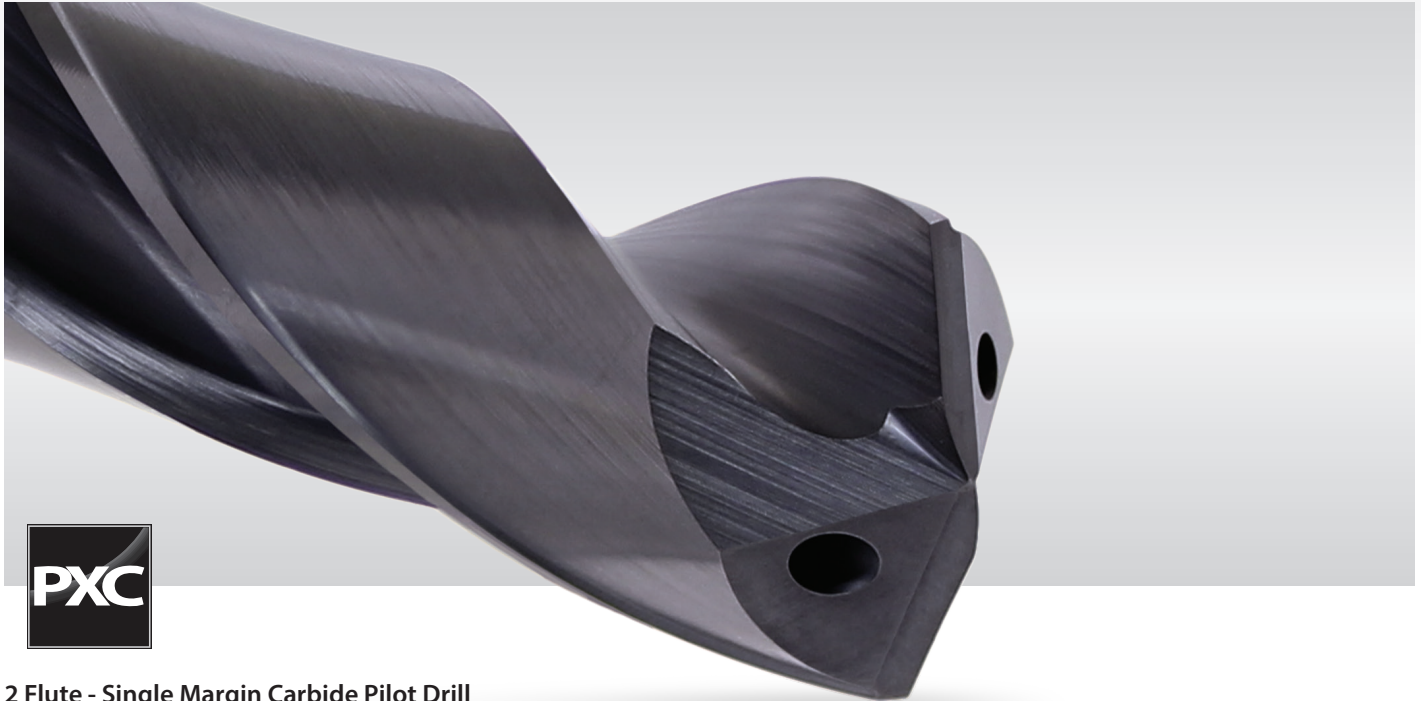




PRECISION CUTTING TOOLS, INC.

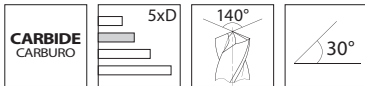
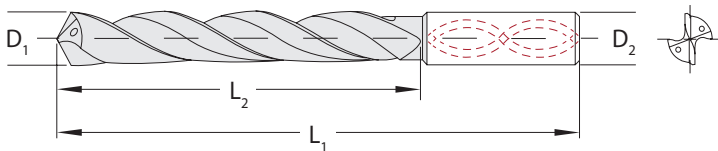
DRILLS

DEEP-HOLE DRILLING



2 Flute - Single Margin Carbide Pilot Drill

The PXC Series is a multi-purpose Pilot Drill designed to be used before a long-drill begins perforation. Its design includes a 30° helix and 140° point geometry, for superior drill penetration and accuracy. Furthermore, the PXC Series has internal coolant holes that allow for improved operating temperatures, at increased speeds and feeds.



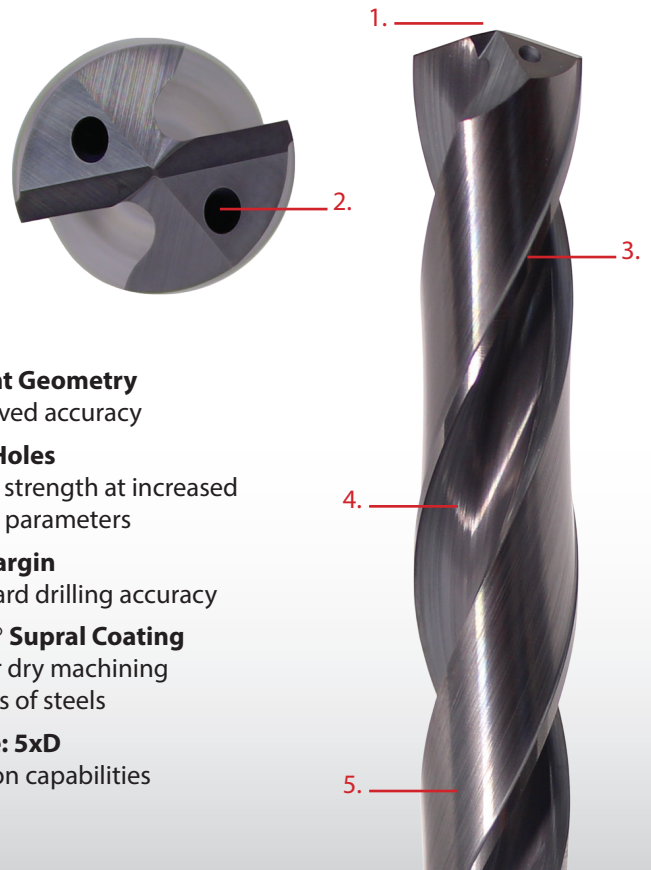
PILOT DRILL Varianta® Supral provides higher cutting speeds and excellent wear resistance.

Benefits:

- No pecking cycles required
- Improved accuracy
- Longer tool life
- Long-term cost savings

Applications:

- Stainless Steels
- Heat-Resistant Alloys
- Aluminum Alloys
- ...and their alloys



- 1. 140° Point Geometry**
For improved accuracy
- 2. Coolant Holes**
Maintains strength at increased operating parameters
- 3. Single Margin**
For standard drilling accuracy
- 4. Varianta® Supral Coating**
For wet or dry machining operations of steels
- 5. Available: 5xD**
Penetration capabilities

Proudly Manufactured in the United States of America



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