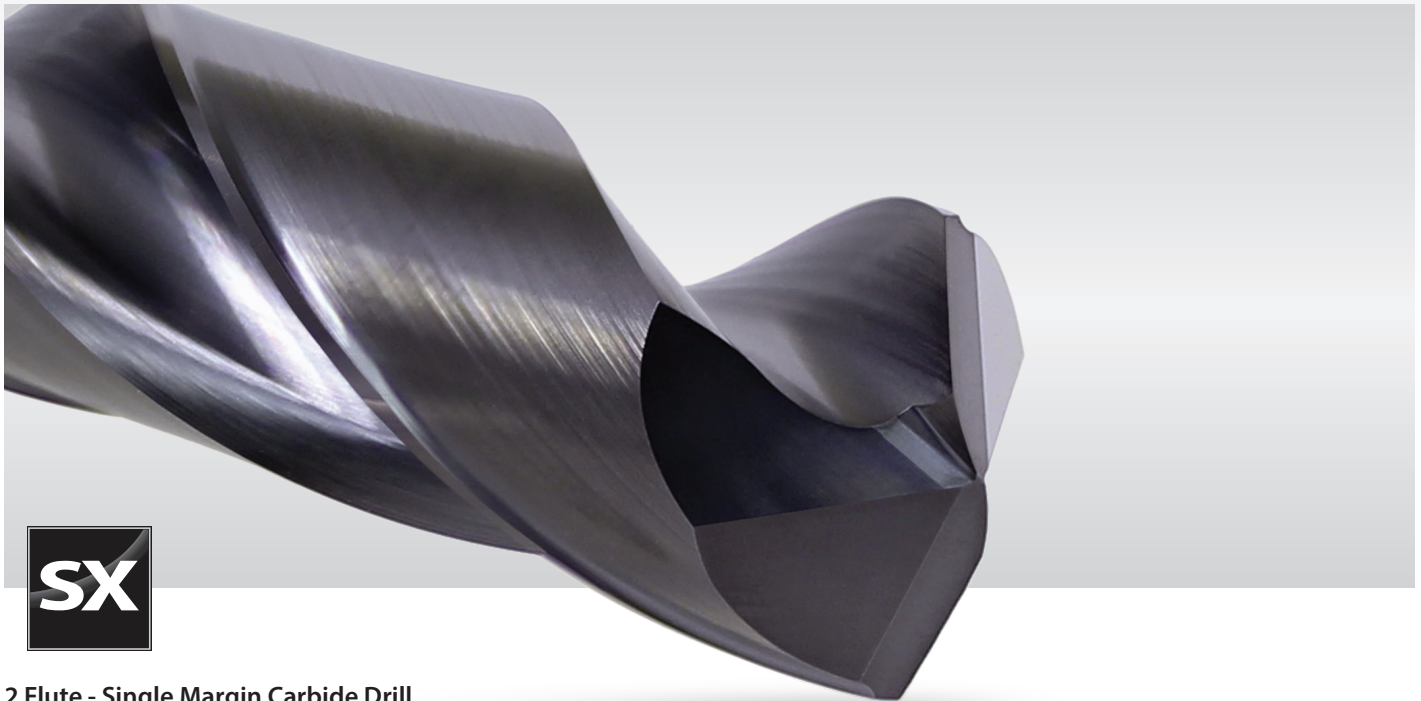




PRECISION CUTTING TOOLS, INC.

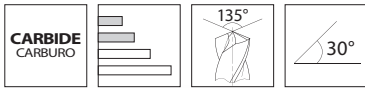
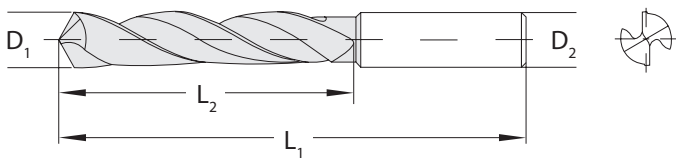
# DRILLS

## HIGH-PERFORMANCE DRILLING



### 2 Flute - Single Margin Carbide Drill High-Performance Drilling

The SX Series is engineered to provide you with improved accuracy at high speed and depths. Its design consists of a single margin, 30° helix and 135° point geometry; a design ideal for Stainless Steels, Heat-Resistant Alloys and Cast Material applications.



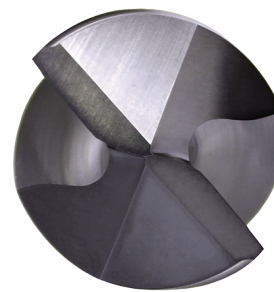
**Varianta® Supral** provides higher cutting speeds and excellent wear resistance.

#### Benefits:

- Superior hole quality
- No pecking cycles required
- Increased productivity
- Longer tool life
- Long-term cost savings

#### Applications:

- Stainless Steels
- Heat Resistant Alloys
- Cast Materials
- ...and their alloys



- 1. 135° Point Geometry**  
For advanced drilling capabilities
- 2. Single Margin**  
For standard drilling accuracy
- 3. Varianta® Supral Coating**  
For wet or dry machining operations of steels
- 4. Available: 3xD - 5xD**  
High speeds & feeds

Proudly Manufactured in the  
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