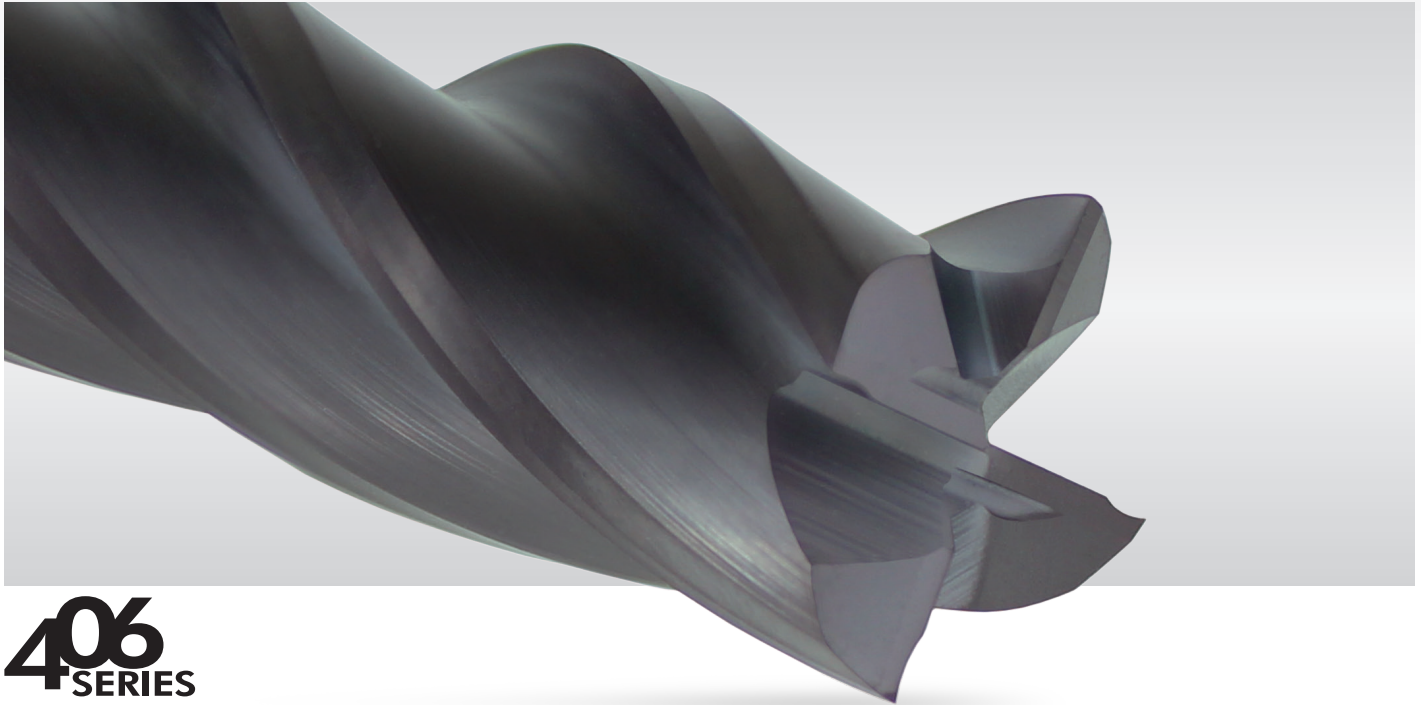




PRECISION CUTTING TOOLS, INC.

ENDMILLS

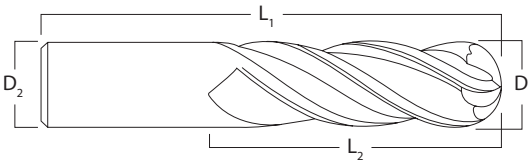
STANDARD FINISHING ENDMILL



406 SERIES

4 Flute - Carbide Endmill Primary & Secondary

The 406 Series is a finisher designed for general purpose applications. The 406 Series consists of 4 flutes, a 30° helix and Varianta® Supral coating; all excellent properties for chatter-free machining and a longer tool life.



CARBIDE
CARBURO

4
Flutes

30°

**Varianta®
Supral**

Varianta® Supral provides higher cutting speeds and excellent wear resistance.

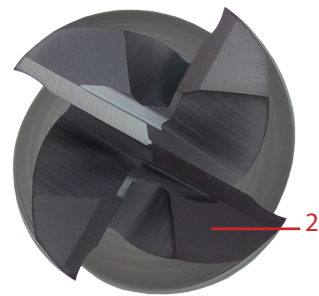


Benefits:

- Chatter-free machining
- Improved cutting accuracy
- Efficient chip evacuation
- Improved surface finish

Applications:

- Steels (Carbon, Stainless, Alloys)
- Cast Materials
- Copper Alloys
- Heat-Resistant Alloys
- Nickel-Based Alloys



- 30° Helix**
Increased stability
- 4 Flute**
Left-hand
(Available upon request)
- Primary and Secondary**
Provides sharper cutting edge
- Varianta® Supral Coating**
High-speed operations, semi-dry or dry machining
- Extended Neck**
Available for deep-pocket applications

Proudly Manufactured in the
United States of America



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