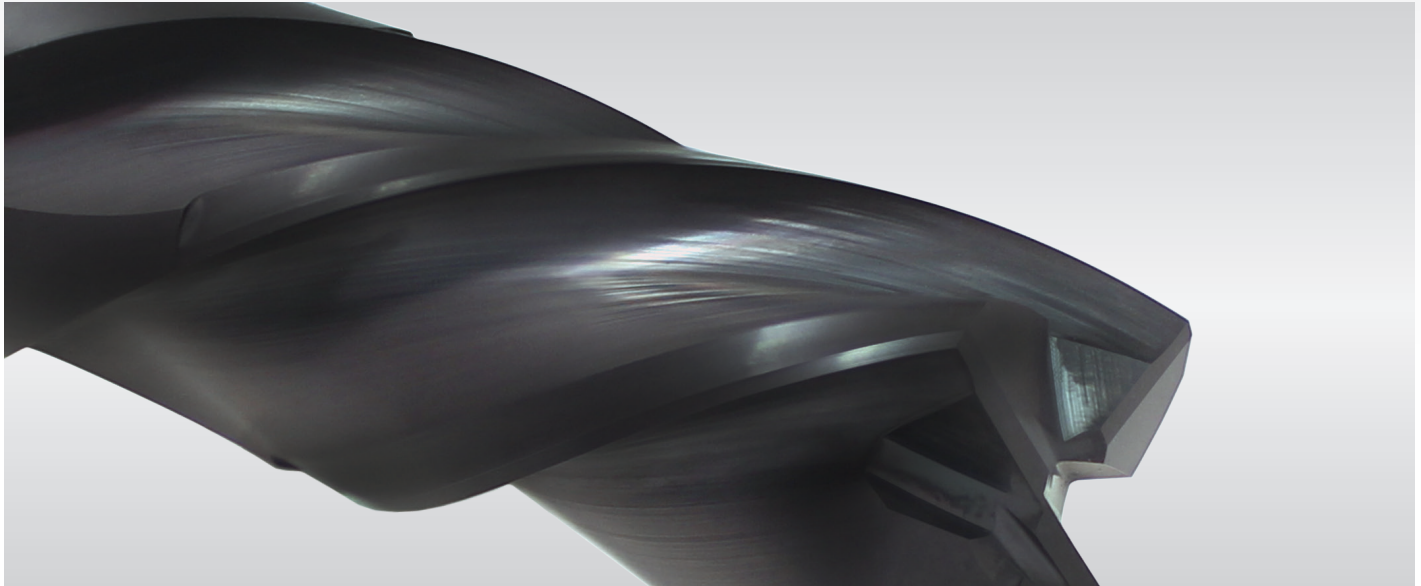




PRECISION CUTTING TOOLS, INC.

ENDMILLS

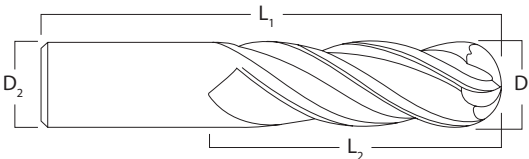
STANDARD FINISHING ENDMILL



408 SERIES

4 Flute - Carbide Endmill, Primary & Secondary
Right-Hand Cut - Left-Hand Spiral

The 408 Series is a finisher designed for general purpose applications. The 408 Series consists of 4 flutes, a 30° helix and a right-hand cut left-hand spiral; excellent features for improved chip evacuation and a smooth finish on the part.



CARBIDE
CARBURO

4
Flutes

30°

Varianta®
Supral

Varianta® Supral provides higher cutting speeds and excellent wear resistance.

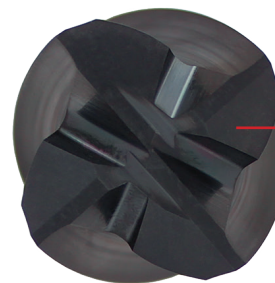


Benefits:

- Efficient chip evacuation
- High speeds and feeds
- Reduced friction between chip and tool
- Improved surface finish

Applications:

- Steels (Carbon, Stainless, Alloys)
- Cast Materials
- Copper Alloys
- Heat-Resistant Alloys
- Nickel-Based Alloys



2.



1.

3.

4.

5.

- 30° Helix**
Increased stability
- 4 Flute**
Right-hand cut left-hand spiral
- Primary and Secondary**
Provides sharper cutting edge
- Varianta® Supral Coating**
For wet or dry machining operations of steels
- Extended Neck**
(Available upon request)

Proudly Manufactured in the
United States of America



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