



PRECISION CUTTING TOOLS, INC.

# ENDMILLS

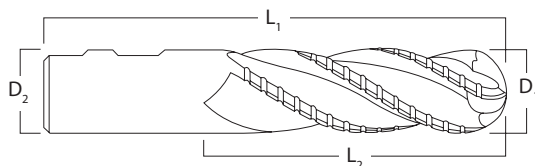
## COBALT ROUGHER/FINISHER



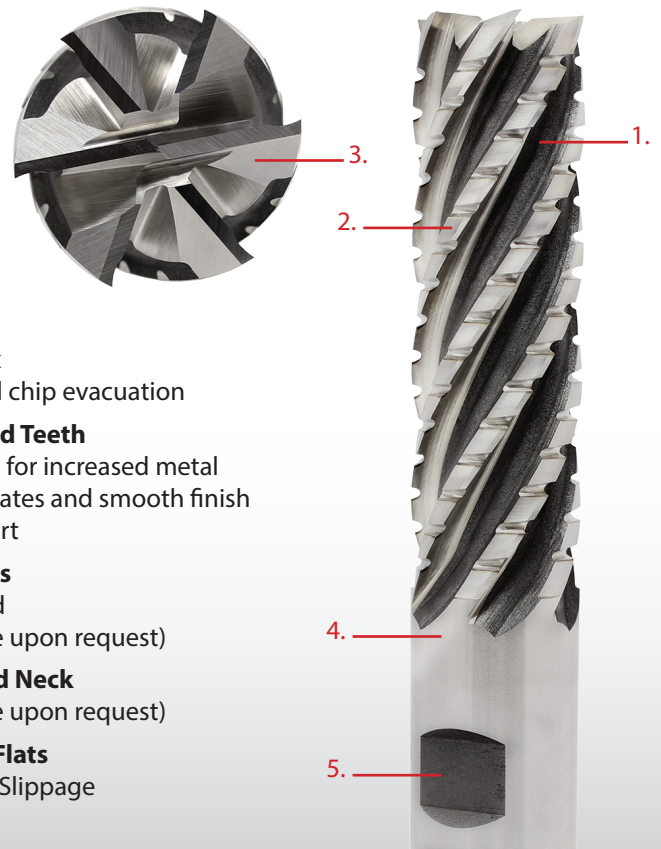
### COBALT M42

#### 4, 6 Flute Roughing/Finishing Endmills

The Cobalt Rough & Finish Endmill is engineered specifically for machining tough materials. Its unique geometry allows for increased metal removal rates and enhanced chip evacuation, while leaving a smooth finish on the part. In addition, this endmill comes with Weldon Flats to help reduce tool slippage during machining.



|                        |                       |            |                      |
|------------------------|-----------------------|------------|----------------------|
| <b>Cobalt</b><br>(M42) | <b>4, 6</b><br>Flutes | $35^\circ$ | Truncated<br>Rougher |
|------------------------|-----------------------|------------|----------------------|



- 35° Helix**  
Improved chip evacuation
- Truncated Teeth**  
Designed for increased metal removal rates and smooth finish on the part
- 4-6 Flutes**  
Left-Hand  
(Available upon request)
- Extended Neck**  
(Available upon request)
- Weldon Flats**  
Reduced Slippage

#### Benefits:

- Increased metal removal rates
- Improved accuracy
- Chatter-free machining
- High speeds & feeds
- Longer Tool Life

#### Applications:

- Steels
- Cast Materials
- Heat-Resistant Alloys

Proudly Manufactured in the  
**United States of America**



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